



# HOLLOW SHEET T-DIE

# T-DIE

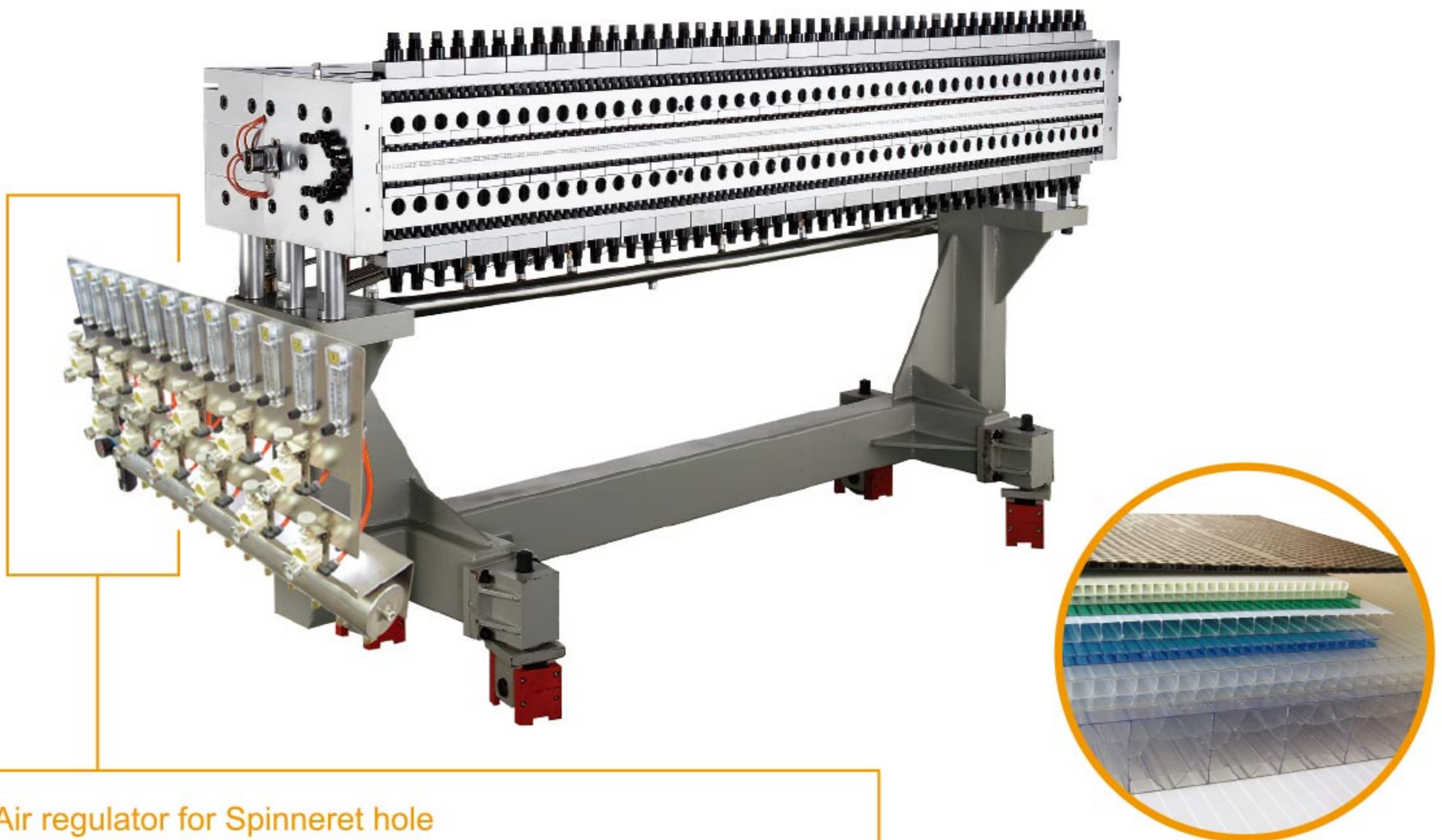


**Specially Treated Flow**  
**Channel Smoothness**



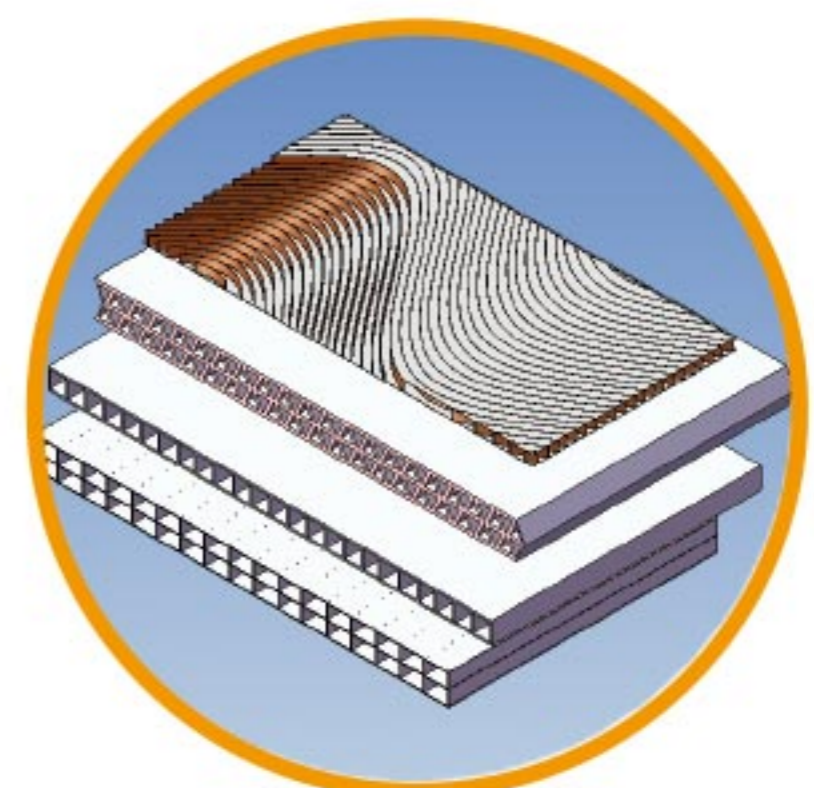
With over 1,000 T-Die unit manufacturing and service experience of over 15 years, GMA has accumulated outstanding experience to design all types of T-Die. They are suitable for various material physical properties.

- Quickly removes crystal on the die lip.
- Specially treated manifold smoothness for high viscosity plastic materials.
- Multi-layer design to fully meet material physical properties and also cut production costs.
- Sealed edge design effectively reduces waste generation, eliminates burns while increasing overall working efficiency.
- Choice of various deckle systems to meet specific requirements. ensure clean materials after filtration.
- Superior manifold design without stagnation.
- Comprehensive material foaming experience.

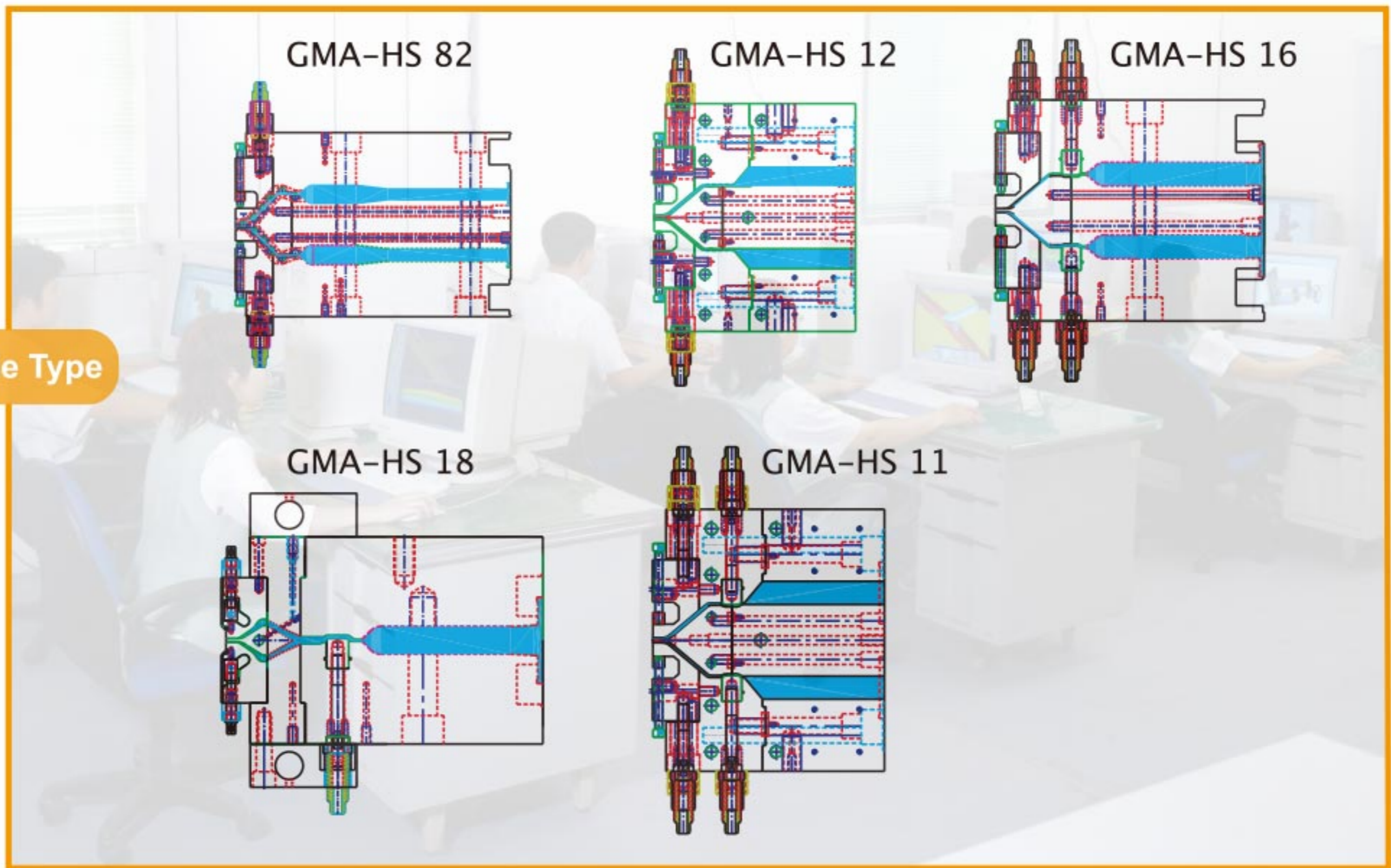


#### Air regulator for Spinneret hole

The individual air regulator can make each section of the profile even easy control. The individual regulator with air volume stabilizer which makes it easier to control one section and not affect to other section. The combinations make the material into the calibrator easier to adjust than other manufacture. The design reduces the adjustments time and makes the product quality increase.



Flat Die Type



Cooling vacuum calibrator

Design enough chill water capability to match with high output. Patterned Vacuum airflow design makes the material inside the calibrator stable across the traversal direction. High scratch resistance surface treatment makes the calibrator become more stable and last longer than other manufacture.

FEATURES:

- The equipment can be mount on used hollow sheet extruding machine from various counties, such as, Germany, Japan, Italy, etc. GMA extensive experience in equipment installations.
- Thickness setting is conveniently controlled by computer without stopping the machine thereby reducing waste to minimum.
- When PP hollow sheet is produced through this power saving and space saving device, an extremely smooth sheet surface can be obtained without the need of drying oven treatment.
- The forming unit is manufactured from specially treated material assuring maximum wear resistance and deformation-free.
- Special temperature controlled water way allows temperature adjustment to meet various physical property requirements for different materials.

**AUTO/MANUAL DIE**

**SCREEN CHANGER**

**GEAR PUMP**

**FEED BLOCK**

**STATIC MIXER**

**AIR KNIFE**

**SOFT AIR BOX**

**WORLDWIDE**

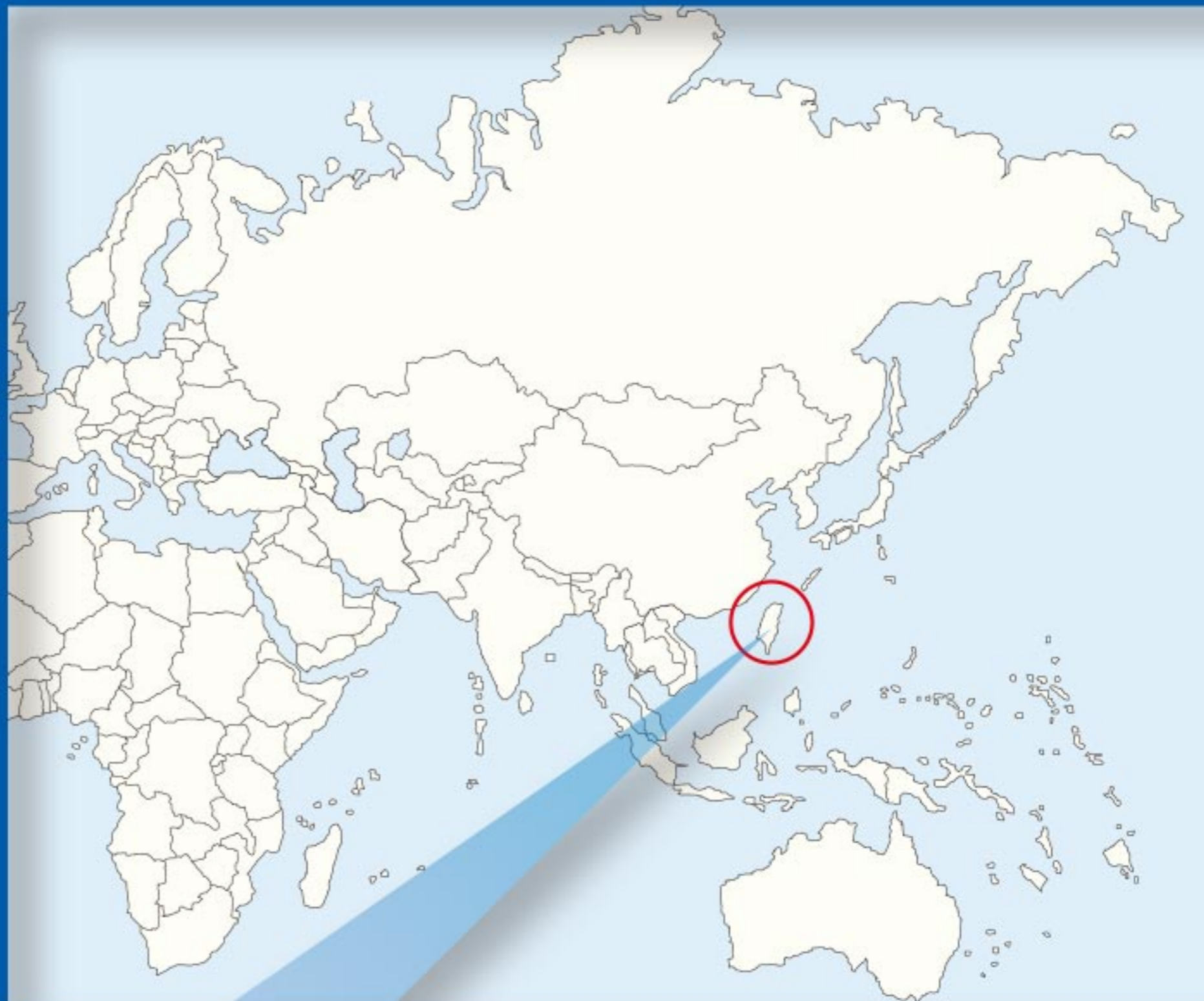
**Taichung**

**TAIWAN**

**GMA**

**PRODUCT RANGE**

Based on a diversified technological background, GMA has design and manufactured a wide variety of products. Each one will fully meet rigorous customer requirements.



**GMA MACHINERY ENTERPRISE CO., LTD.**

TEL: + 886-4-26303228

FAX: + 886-4-26303208

No. 28, Lane 362, Sec. 2 Yung Hsing Rd., Wu Chi Chen, Taichung, Taiwan.

E-mail: [glonical@ms67.hinet.net](mailto:glonical@ms67.hinet.net)

<http://www.gma.com.tw>